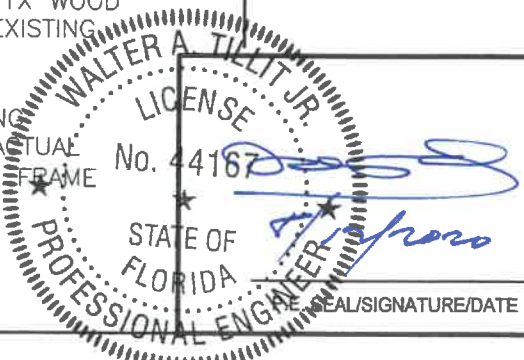


GENERAL NOTES:

1. SERIES 20000 HIGH IMPACT SINGLE HUNG WINDOW LARGE MISSILE IMPACT RESISTANT, SHOWN ON THIS PRODUCT EVALUATION DOCUMENT (P.E.D.) HAS BEEN VERIFIED FOR COMPLIANCE IN ACCORDANCE WITH THE 2020 (7th EDITION) OF THE FLORIDA BUILDING CODE. SERIES 20000 HIGH IMPACT SINGLE HUNG WINDOW LARGE MISSILE IMPACT RESISTANT MAY BE INSTALLED AT HIGH VELOCITY HURRICANE ZONES (H.V.H.Z) AND OUT OF IT (N.H.V.H.Z).
- DESIGN WIND LOADS SHALL BE DETERMINED AS PER SECTIONS 1620 AND 1609 OF THE ABOVE MENTIONED CODE. USING ASCE 7-16 AND SHALL NOT EXCEED THE MAXIMUM (A.S.D.) DESIGN PRESSURE RATES INDICATED ON NOTE 2 BELOW.
- IN ORDER TO VERIFY THE ABOVE CONDITION, ULTIMATE DESIGN WIND LOADS DETERMINED AS PER ASCE 7-16 SHALL BE FIRST REDUCE TO A.S.D. DESIGN WIND LOADS BY MULTIPLYING THEM BY 0.6 IN ORDER TO COMPARE THESE W/MAX. (A.S.D.) DESIGN PRESSURE RATINGS INDICATED ON NOTE 2 BELOW.
- IN ORDER TO VERIFY THAT ANCHORS ON THIS P.E.D., AS TESTED, WERE NOT OVERSTRESSED, A 33% INCREASE IN ALLOWABLE STRESS FOR WIND LOADS WAS NOT USED IN THEIR ANALYSIS. FASTENERS SPACING IN WOOD HAS BEEN DETERMINED IN ACCORDANCE WITH N.D.S. 2018.
- THIS WINDOW'S ADEQUACY FOR IMPACT AND WIND RESISTANCE HAS BEEN VERIFIED IN ACCORDANCE WITH SECTIONS 1626 & 1609.1.2 OF THE ABOVE MENTIONED CODE AS PER PROTOCOLS TAS-201, TAS-202, TAS-203, PER FENESTRATION TESTING LABORATORY REPORT # 5807 AND AS PER SUBMITTED STRUCTURAL CALCULATIONS, PERFORMED AS PER SECTIONS 1616 & 1604 OF THE FLORIDA BUILDING CODE.
2. MAXIMUM A.S.D. DESIGN PRESSURE RATINGS FOR THIS WINDOW SHALL BE AS SHOWN ON SHEET 4 (SCHEDULE #1).
3. THIS SERIES 20000 HIGH IMPACT SINGLE HUNG WINDOW LARGE MISSILE IMPACT RESISTANT WILL NOT REQUIRE A HURRICANE PROTECTION DEVICE.
4. THIS SERIES 20000 HIGH IMPACT SINGLE HUNG WINDOW LARGE MISSILE IMPACT RESISTANT IS APPROVED FOR AIR AND WATER INFILTRATION (SEE SCHEDULE #1 ON SHEET 4).
5. SERIES 20000 HIGH IMPACT SINGLE HUNG WINDOW LARGE MISSILE IMPACT RESISTANT SHALL COMPLY WITH SECTION 2406 OF THE FLORIDA BUILDING CODE.
6. ALL ALUMINUM EXTRUSIONS IN CONTACT WITH DISSIMILAR MATERIALS SHALL COMPLY WITH SECTION III-6 OF THE 2015 ALUMINUM DESIGN MANUAL.
7. ALL SCREWS USED FOR ASSEMBLY CONNECTIONS (METAL TO METAL) TO BE STAINLESS STEEL 410 AISI SERIES & SHALL COMPLY W/ FLORIDA BUILDING CODE SECTION 2411.3.3.4.
8. WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE BUILDING STRUCTURE. WOOD BUCKS MUST BE SOUTHERN PINE, G = 0.55. AND SHALL COMPLY WITH SECTION 2411.3.3.3 OF THE FLORIDA BUILDING CODE.
- (8.1) 2X WOOD BUCKS MUST BE PROPERLY ANCHORED TO EXISTING STRUCTURE TO TRANSFER LOADS TO IT. ANCHORAGE IS INDEPENDENT OF WINDOW FRAME ANCHORAGE. WINDOW FRAME MUST BE SEPARATELY ANCHORED TO 2X WOOD BUCK FOLLOWING DETAILS ON THIS DRAWING.
- (8.2) 1X WOOD BUCK (OR ANY WOOD BUCK LESS THAN 2X) MUST BE PROPERLY ANCHORED TO EXISTING STRUCTURE TO TRANSFER LOADS TO IT. WINDOW FRAME ANCHOR SHALL BE USED TO ATTACH 1X WOOD BUCK STRUCTURE BY DRIVING ANCHOR THRU BOTH WINDOW FRAME & 1X WOOD BUCK INTO EXISTING STRUCTURE W/ PROPER EMBEDMENT AND EDGE DISTANCE AS SHOWN ON THIS DRAWING.
- (8.3) WINDOW FRAME WITH ADAPTOR (COMPONENT # 6) MAY BE DIRECTLY CONNECTED TO EXISTING STRUCTURE WITH NO NEED OF WOOD BUCKS WHEN MASONRY OPENING IS NO LARGER THAN ACTUAL WINDOW OVERALL DIMENSIONS. HOWEVER, SHIMS (SEE NOTE 10) MAY BE ALLOWED AT WINDOW FRAME ANCHOR LOCATION IF NEEDED.

9. ANCHOR NOTES: EMBEDMENT AND EDGE DISTANCE ARE BEYOND ANY FINISH.
- (A) TO EXISTING POURED CONCRETE: (MIN. f'c = 3192 psi), MIN. EDGE DISTANCE (E.D.) = 2 1/2".
- 1/4"Ø TAPCON ANCHOR W/ 1 1/4" MIN. EMBEDMENT, AS MANUFACTURED BY ITW/BUILDEX, INC. (COMPONENT 22), THRU 1" P.T. WOOD BUCK.
- (B) TO EXISTING A.S.T.M. C-90 CONCRETE BLOCK WALL. MIN. EDGE DISTANCE (E.D.) = 2 1/2".
- 1/4"Ø TAPCON ANCHOR W/ 1 1/4" MIN. EMBEDMENT, AS MANUFACTURED BY ITW/BUILDEX, INC. (COMPONENT 22), THRU 1" P.T. WOOD BUCK.
- (C) TO EXISTING 2xP.T. WOOD BUCK. MIN. EDGE DISTANCE (E.D.) = 1".
- 1/4"Ø-14 TEK SCREW ANCHORS W/ 1 1/2" MIN. EMBEDMENT, AS MANUFACTURED BY ITW/BUILDEX, INC. (COMPONENT 23).
- (D) TO EXISTING MIN. 1/8" THICK ALUMINUM TUBE (6063-T5 ALLOY) MIN. EDGE DISTANCE (E.D.) = 1/2".
- 1/4"Ø-14 TEK SCREW, AS MANUFACTURED BY ITW/BUILDEX, INC. (COMPONENT 23).
- (E) TO EXISTING MIN. 12 GAGE STEEL MEMBER (ASTM A-500, A-653 OR A-36)
MIN. EDGE DISTANCE (E.D.) = 1/2".
- 1/4"Ø-14 TEK SCREW, AS MANUFACTURED BY ITW/BUILDEX, INC. (COMPONENT 23).
10. PROVIDE 1/4" MAX. LOAD BEARING SHIM SPACE (TYP.).
11. REMAINING COMPONENTS FOR THIS ALUMINUM SINGLE HUNG WINDOW SYSTEM SHALL BE AS INDICATED ON BILL OF MATERIALS, SHEET 3 OF THIS DRAWING.
12. SERIES 2000 HIGH IMPACT MISSILE SINGLE HUNG WINDOW LARGE MISSILE IMPACT RESISTANT MANUFACTURE'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION AT PRODUCT IN ACCORDANCE WITH SECTION 1709.5 OF THE FLORIDA BUILDING CODE. ONE LABEL SHALL BE PLACED FOR EVERY UNIT.
13. (a) THIS P.E.D. PREPARED BY THIS ENGINEER IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT; i.e. WHERE THE SITE CONDITIONS DEVIATE FROM THE P.E.D.
- (b) CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION INCLUDING LIFE SAFETY OF THIS PRODUCT, BASED ON THIS P.E.D. PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT. CONSTRUCTION SAFETY AT SITE IS THE CONTRACTOR'S RESPONSIBILITY.
- (c) THIS P.E.D. WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.
- (d) ORIGINAL P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.

THIS DRAWING SHALL ONLY BE USED TO
OBTAIN PERMITS IN THE STATE OF FLORIDA



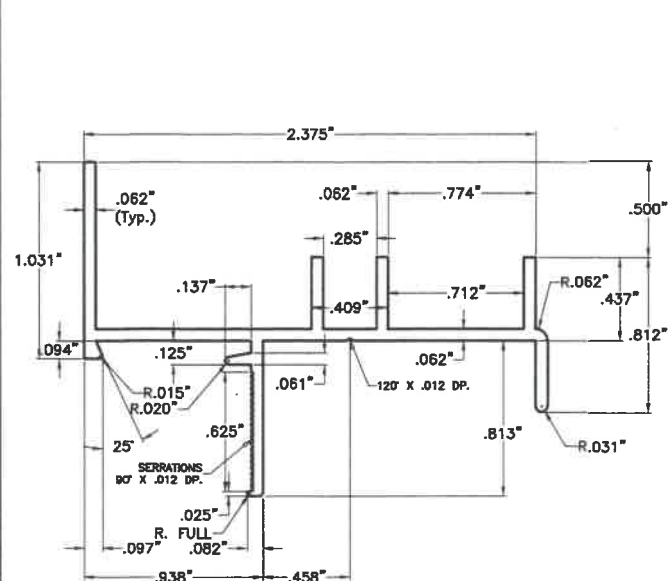
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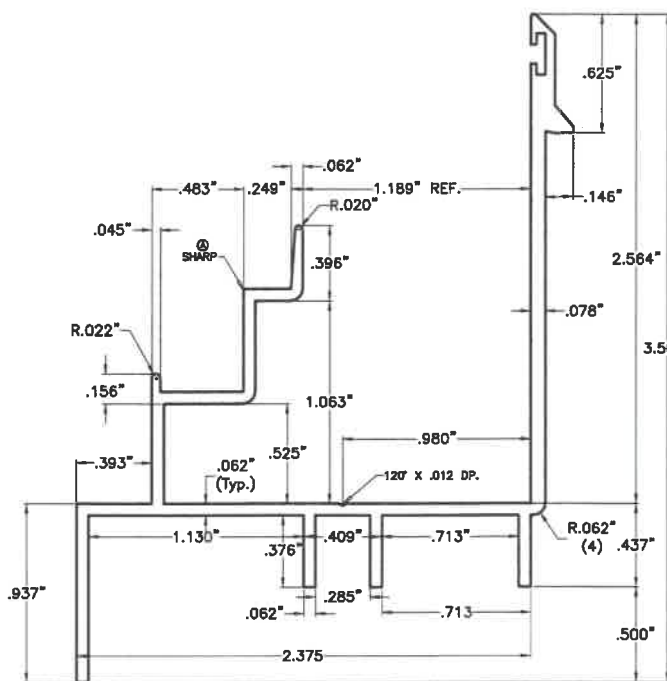
TILLIT TESTING & ENGINEERING COMPANY

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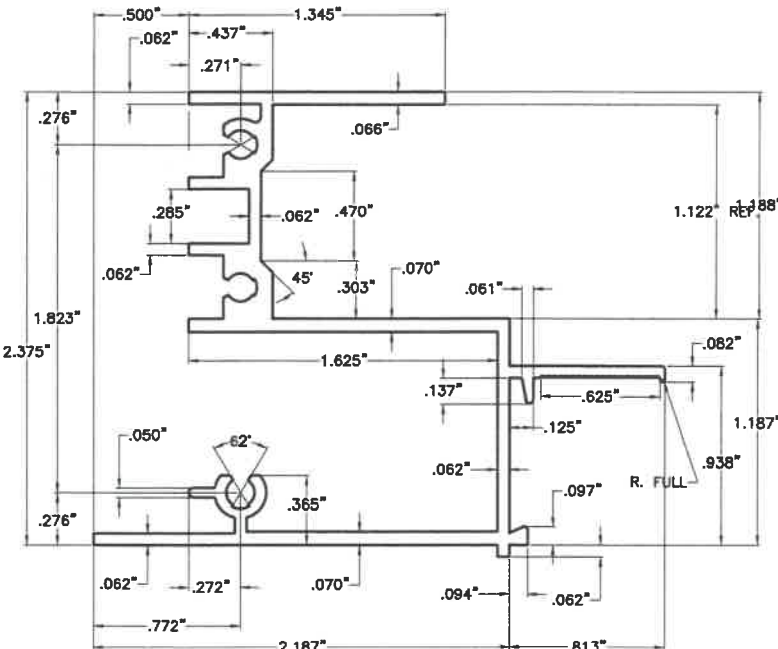
FLORIDA BUILDING CODE (High & Non High Velocity Hurricane Zone)					
SERIES 20000 HIGH IMPACT SINGLE HUNG WINDOW LARGE MISSILE IMPACT RESISTANT			DRAWN BY: F.P.		
ALUMINA DISTRIBUTION CENTER			08/03/2020 DATE		
15002 N.W. 107 AVENUE SUITE # 1 HIALEAH GARDENS, FL. 33018 PHONE: (305) 444-1198			20-231 DRAWING No		
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2			4		
			SHEET 1 OF 9		



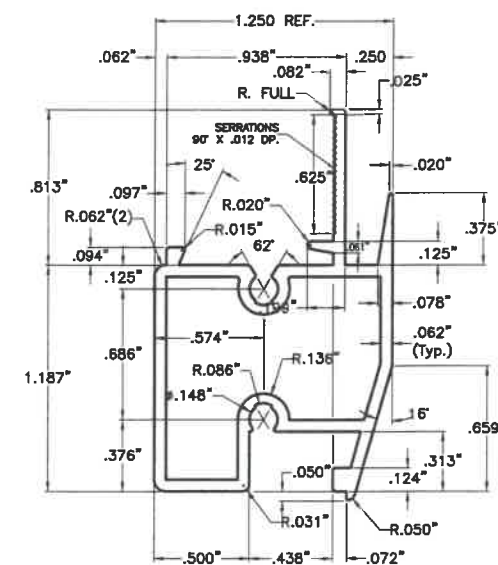
① FRAME HEAD
SCALE 1" = 1"
6063-T6 ALLOY & TEMPER



② FRAME SILL
SCALE 1" = 1"
6063-T6 ALLOY & TEMPER

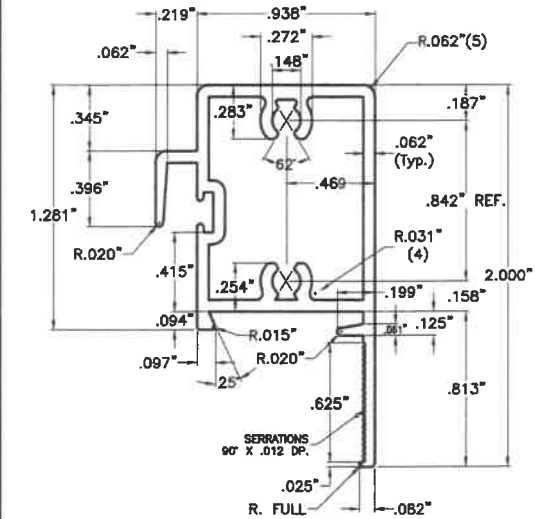


③ FRAME JAMB
SCALE 1" = 1"
6063-T6 ALLOY & TEMPER

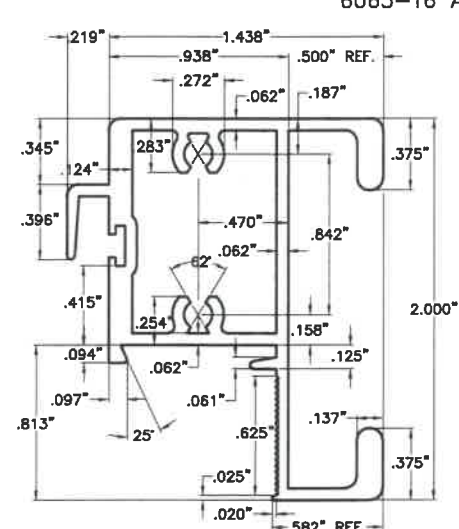


④ FIXED MTG. RAIL
SCALE 1" = 1"
6063-T6 ALLOY & TEMPER

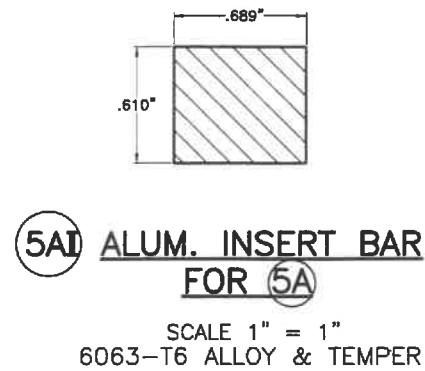
④I ALUM. INSERT BAR FOR ④
SCALE 1" = 1"
6063-T6 ALLOY & TEMPER



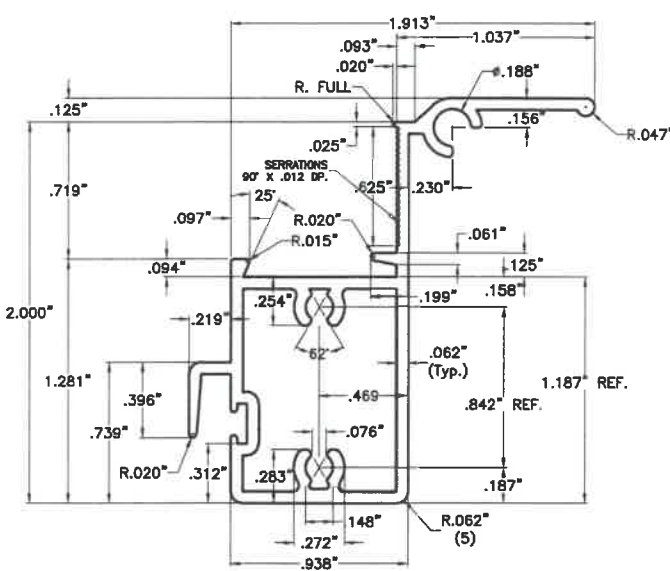
⑤ VENT TOP RAIL
SCALE 1" = 1"
6063-T6 ALLOY & TEMPER



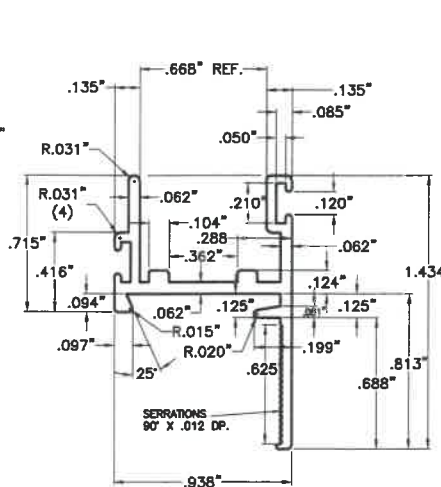
⑤A H.D. VENT TOP RAIL
SCALE 1" = 1"
6063-T6 ALLOY & TEMPER



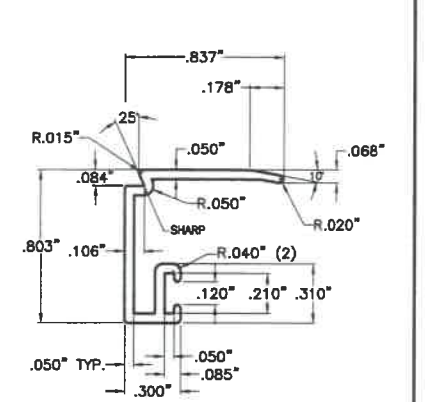
⑤AI ALUM. INSERT BAR FOR ⑤A
SCALE 1" = 1"
6063-T6 ALLOY & TEMPER



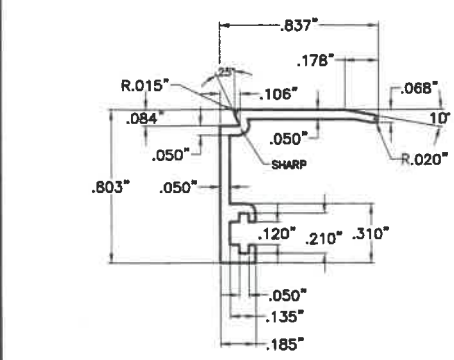
⑥ VENT BOTTOM RAIL
SCALE 1" = 1"
6063-T6 ALLOY & TEMPER



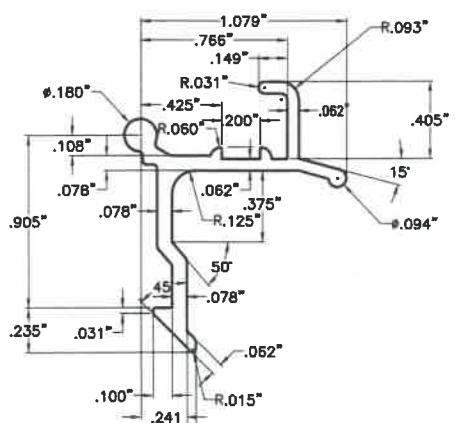
⑦ VENT SIDE RAIL
SCALE 1" = 1"
6063-T6 ALLOY & TEMPER



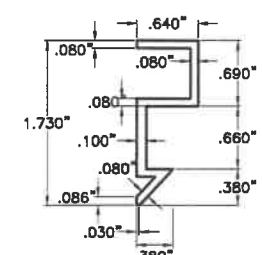
⑧ GLAZING BEAD FOR 5/16" GLASS
SCALE 1" = 1"
6063-T6 ALLOY & TEMPER



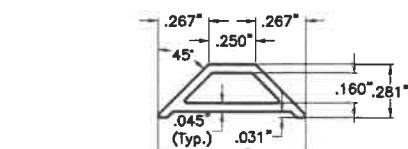
⑧A GLAZING BEAD FOR 7/16" GLASS
SCALE 1" = 1"
6063-T6 ALLOY & TEMPER



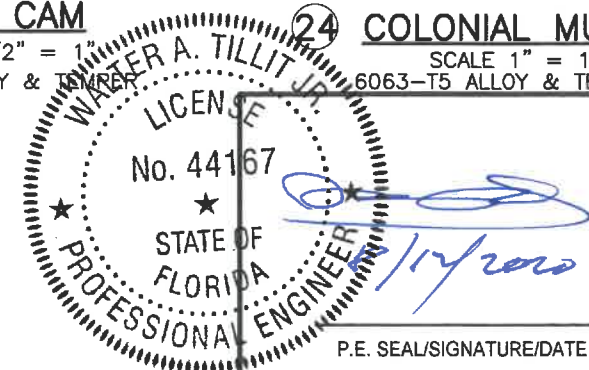
⑨ VENT LATCH
SCALE 1" = 1"
6063-T6 ALLOY & TEMPER



⑬ SASH CAM
SCALE 1/2" = 1"
6063-T6 ALLOY & TEMPER



⑭ COLONIAL MUNTIN
SCALE 1" = 1"
6063-T6 ALLOY & TEMPER



COMPONENTS

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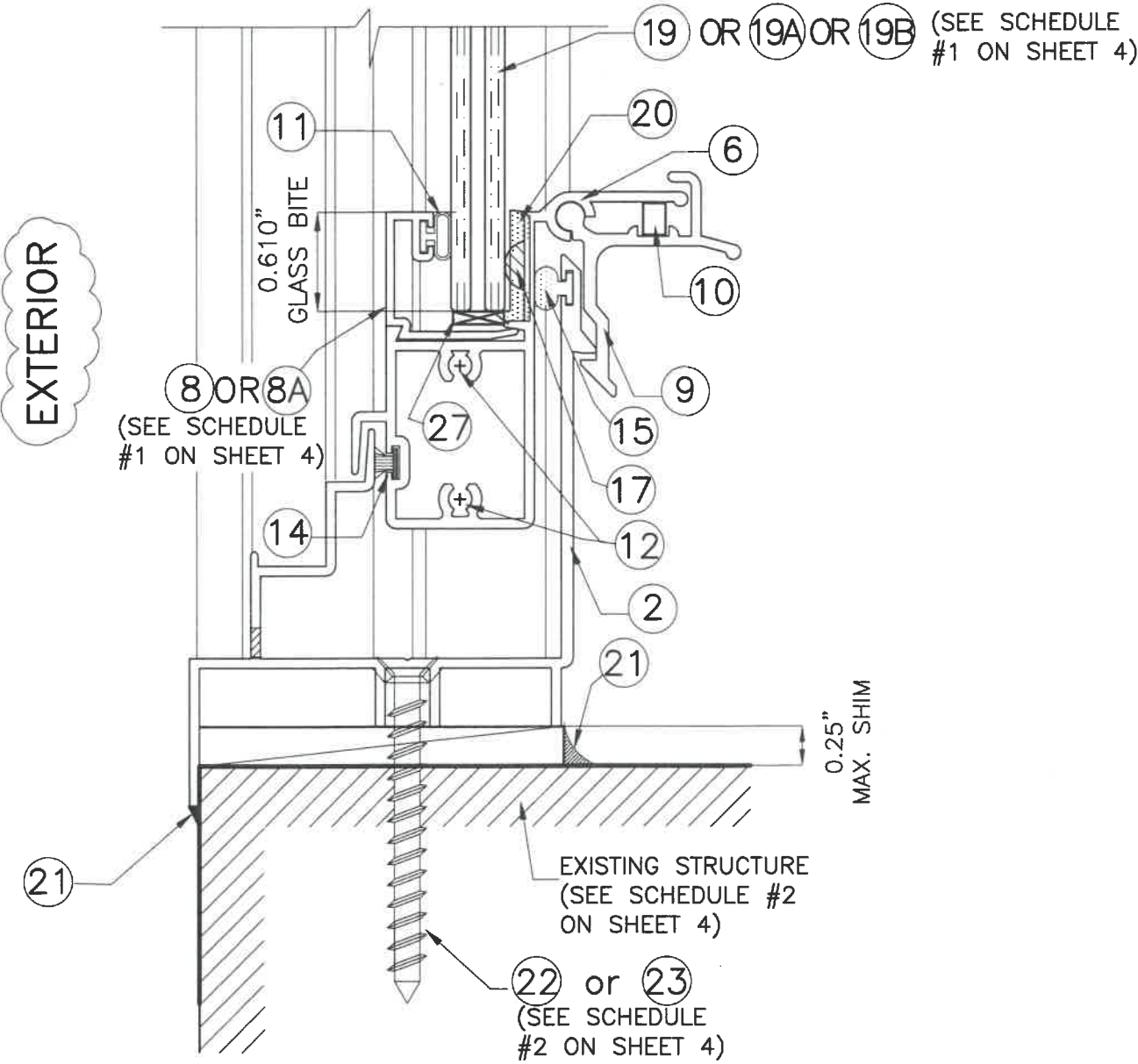
TILLIT TESTING & ENGINEERING COMPANY

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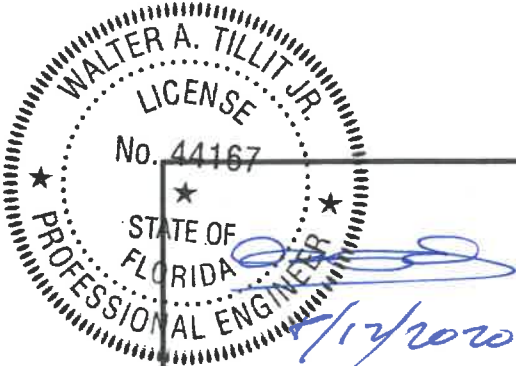
FLORIDA BUILDING CODE (High & Non High Velocity Hurricane Zone)					
SERIES 2000 HIGH IMPACT SINGLE HUNG WINDOW LARGE MISSILE IMPACT RESISTANT			DRAWN BY: F.P.		
ALUMINA DISTRIBUTION CENTER			08/03/2020 DATE		
15002 N.W. 107 AVENUE SUITE # 1 HIALEAH GARDENS, FL. 33018 PHONE: (305) 444-1198			20-231 DRAWING No		
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 20-204	08/03/20	3		
2			4		
SHEET 2 OF 9					

BILL OF MATERIALS

ITEM #	DESCRIPTION	MATERIAL
①	FRAME HEAD	6063-T6
②	FRAME SILL	6063-T6
③	FRAME JAMB	6063-T6
④	FIXED MEETING RAIL	6063-T6
④I	ALUMINUM INSERT BAR FOR ④	6063-T6
⑤	VENT TOP RAIL	6063-T6
⑤A	H.D VENT TOP RAIL	6063-T6
⑤AI	ALUMINUM INSERT BAR FOR ⑤A	6063-T6
⑥	VENT BOTTOM RAIL	6063-T6
⑦	VENT SIDE RAIL	6063-T6
⑧	GLAZING BEAD FOR 5/16" GLASS	6063-T6
⑧A	GLAZING BEAD FOR 7/16" GLASS	6063-T6
⑨	VENT LATCH @ 6" FROM ENDS	6063-T6
⑩	LATCH SPRING	ST. STEEL
⑪	GLAZING BULB VINYL	NEOPRENE
⑫	FRAME & VENT ASSEMBLY SCREWS, (20) #8 x 1" PH SMS	ST. STEEL
⑬	SASH CAM	6063-T6
⑭	VENT WEATHER STRIPPING	-
⑮	FRAME SILL WEATHER STRIPPING	-
⑯	BLOCK & TACKLE BALANCE	
⑰	BUMPON SPACER, 1/4" DIAMETER HALF SPHERE, CLEAR. 3" FROM CORNERS MAX. AND 12" O.C. (MAX.), AT MID-GLASS BITE ELEVATION, BY FRANK LOWE RUBBEL AND GASKET FLB-28, CLEAR.	SILICONE
⑱	SASH STOP	-
⑱	GLASS, 0.326" OVERALL LAMINATED GLASS WITH (1) 1/8" HEAT STRENGTHENED GLASS + A 0.090" TROSIFOL®PVB INTERLAYER BY KURARAY AMERICA, INC. + (1) 1/8" HEAT STRENGTHENED GLASS	-
⑱A	GLASS, 0.444" OVERALL LAMINATED GLASS WITH (1) 3/16" HEAT STRENGTHENED GLASS + A 0.090" TROSIFOL®PVB INTERLAYER BY KURARAY AMERICA, INC. + (1) 3/16" HEAT STRENGTHENED GLASS	-
⑱B	GLASS, 0.444" OVERALL LAMINATED GLASS WITH (1) 3/16" HEAT STRENGTHENED GLASS + A 0.090" SENTRYGLAS® INTERLAYER BY KURARAY AMERICA, INC. + (1) 3/16" HEAT STRENGTHENED GLASS	-
⑳	DOW CORNING 795	STRUCTURAL SILICONE
㉑	SEALANT, FIXED PANEL FRAME. FRAME ALL AROUND (EXTERIOR AND INTERIOR), FRAME CORNERS AND VENT CORNERS.	SILICONE
㉒	ANCHORS, 1/4"Ø TAPCON ANCHOR BY ITW BUILDEX, INC.	STEEL
㉓	ANCHORS, 1/4"Ø-14 TEK SCREW BY ITW BUILDEX, INC TO WOOD BUCK, ALUMNUM TUBE OR STEEL MEMBER.	STEEL
㉔	COLONIAL MUNTIN (OPTIONAL)	6063-T5
㉕	(4) NYLON GUIDES LOCATED AT VENT JAMB STILES AT 4 1/4" AND 35" FROM BOTTOM USING (1) #6 X 1/2" PH SMS.	NYLON
㉖	(2) NYLON GUIDES LOCATED AT EACH END OF VENT MEETING RAIL USING (2) #8 X 1" PH SMS.	NYLON
㉗	SETTING BLOCK	EPDM



GLAZING DETAIL
(SECTION)
SCALE: N.T.S.



P.E. SEAL/SIGNATURE/DATE

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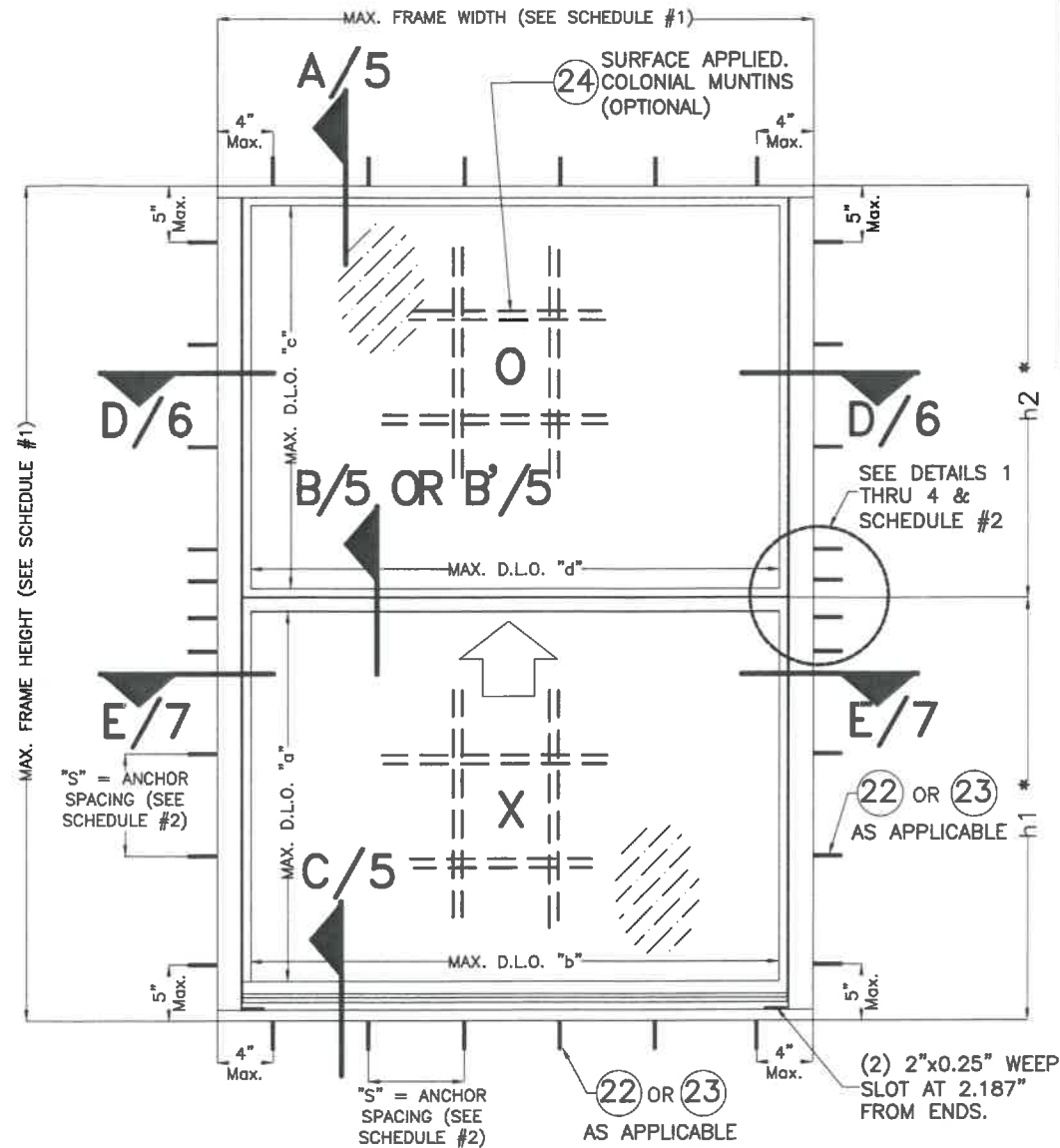
FLORIDA BUILDING CODE (High & Non High Velocity Hurricane Zone)					
SERIES 20000 HIGH IMPACT SINGLE HUNG WINDOW LARGE MISSILE IMPACT RESISTANT				DRAWN BY: F.P.	
ALUMINA DISTRIBUTION CENTER 15002 N.W. 107 AVENUE SUITE # 1 HIALEAH GARDENS, FL. 33018 PHONE: (305) 444-1198				08/03/2020 DATE	
				20-231 DRAWING No	
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 20-006	08/03/20	3		
2			4		
				SHEET 3 OF 9	

SINGLE HUNG WINDOW SCHEDULE #1

WINDOW CASE #	MAXIMUM A.S.D. DESIGN PRESSURE RATING	MAXIMUM WATER PRESSURE	MAXIMUM FRAME WIDTH	MAXIMUM FRAME HEIGHT	MAXIMUM D.L.O. "a"	MAXIMUM D.L.O. "b"	MAXIMUM D.L.O. "c"	MAXIMUM D.L.O. "d"	REQUIRED GLAZING BEAD	REQUIRED GLASS TYPE (SEE BILL OF MATERIALS)	REQUIRED MEETING RAIL
I	+80.0, -80.0 psf	12.0 psf	53 1/8"	74 1/4"	33 1/4"	47 3/8"	33 5/8"	47 1/4"	(8)	(19)	(4) + (5)
II	+90.0, -90.0 psf	13.5 psf	53 1/8"	74 1/4"	33 1/4"	47 3/8"	33 5/8"	47 1/4"	(8A)	(19A)	(4) + (4I) + (5A) + (5AI)
III	+100.0, -100.0 psf	15.0 psf	44"	74 1/4"	33 1/4"	38 1/8"	33 5/8"	38"	(8A)	(19A)	(4) + (4I) + (5A) + (5AI)
IV	+120.0, -150.0 psf	18.0 psf	53 1/8"	74 1/4"	33 1/4"	47 3/8"	33 3/8"	47 1/4"	(8A)	(19E)	(4) + (4I) + (5A) + (5AI)

MAXIMUM ANCHOR SPACING SCHEDULE #2

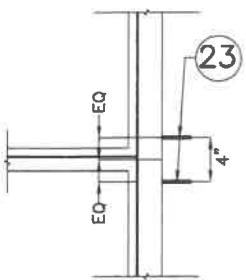
SUBSTRATE	ANCHOR TYPE	A.S.D. DESIGN PRESSURE RATING (psf)	HEAD/SILL	JAMBS	REQUIRED ADDITIONAL CONCENTRATION OF ANCHORS @ MEETING RAIL
CONCRETE	1/4"Ø ITW/BUILDEX TAPCON ANCHOR (22)	80 OR LESS	13" o.c.	13" o.c.	SEE DETAIL 2 (3 ANCHORS)
		>80 TO 100	10 1/2" o.c.	10 1/2" o.c.	SEE DETAIL 3 (4 ANCHORS)
		>100 TO 150	7" o.c.	7" o.c.	SEE DETAIL 4 (5 ANCHORS)
BLOCK	1/4"Ø ITW/BUILDEX TAPCON ANCHOR (22)	80 OR LESS	13" o.c.	13" o.c.	SEE DETAIL 2 (3 ANCHORS)
		>80 TO 100	10 1/2" o.c.	10 1/2" o.c.	SEE DETAIL 3 (4 ANCHORS)
		>100 TO 150	7" o.c.	7" o.c.	SEE DETAIL 4 (5 ANCHORS)
WOOD	1/4"Ø-14 BUILDEX TEK SCREW (23)	80 OR LESS	15 1/2" o.c.	13" o.c.	SEE DETAIL 2 (3 ANCHORS)
		>80 TO 100	12 1/2" o.c.	12 1/2" o.c.	SEE DETAIL 2 (3 ANCHORS)
		>100 TO 150	8 1/2" o.c.	8 1/2" o.c.	SEE DETAIL 4 (5 ANCHORS)
ALUMINUM TUBE OR STEEL MEMBER	1/4"Ø-14 BUILDEX TEK SCREW (23)	80 OR LESS	18 1/2" o.c.	13" o.c.	SEE DETAIL 1 (2 ANCHORS)
		>80 TO 100	14 1/2" o.c.	13" o.c.	SEE DETAIL 2 (3 ANCHORS)
		>100 TO 150	9 1/2" o.c.	9 1/2" o.c.	SEE DETAIL 3 (4 ANCHORS)



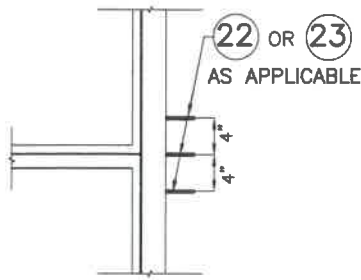
TYPICAL EXTERIOR ELEVATION (OX).

SCALE: N.T.S.

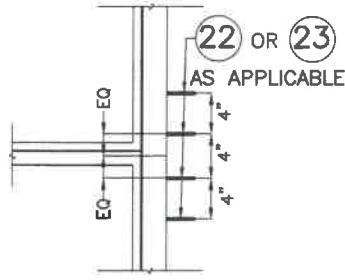
* NOTE: h1 AND h2 MAY BE DIFFERENT FROM EACH OTHER BUT THEY SHALL BE SUCH THAT h1 + h2 DOES NOT EXCEED MAXIMUM FRAME HEIGHT INDICATED ON SCHEDULE #1. ADDITIONALLY, DAYLIGHT OPENINGS CREATED BY h1 AND h2 SHALL BE SUCH THAT MAXIMUM DAYLIGHT OPENINGS "a" AND "c" INDICATED ON SCHEDULE #1 ARE NOT EXCEEDED.



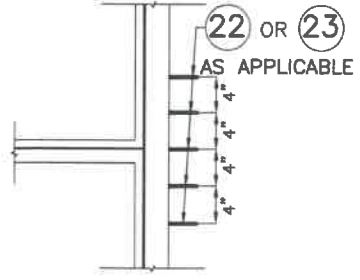
DETAIL 1
2 ANCHORS



DETAIL 2
3 ANCHORS



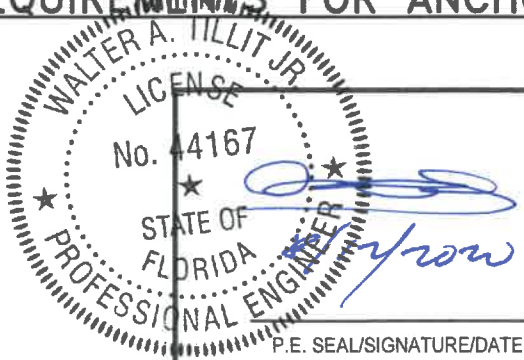
DETAIL 3
4 ANCHORS



DETAIL 4
5 ANCHORS

REQUIREMENTS FOR ANCHORS CONCENTRATION AT ENDS OF MEETING RAILS

SCALE: N.T.S.



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WALTER A. TILLIT Jr., P.E.

FLORIDA Lic. 44167

FLORIDA BUILDING CODE (High & Non High Velocity Hurricane Zone)

SERIES 20000 HIGH IMPACT SINGLE HUNG WINDOW
LARGE MISSILE IMPACT RESISTANT

ALUMINA DISTRIBUTION CENTER

15002 N.W. 107 AVENUE SUITE # 1
HALEAH GARDENS, FL. 33018
PHONE: (305) 444-1198

DRAWN BY:
F.P.

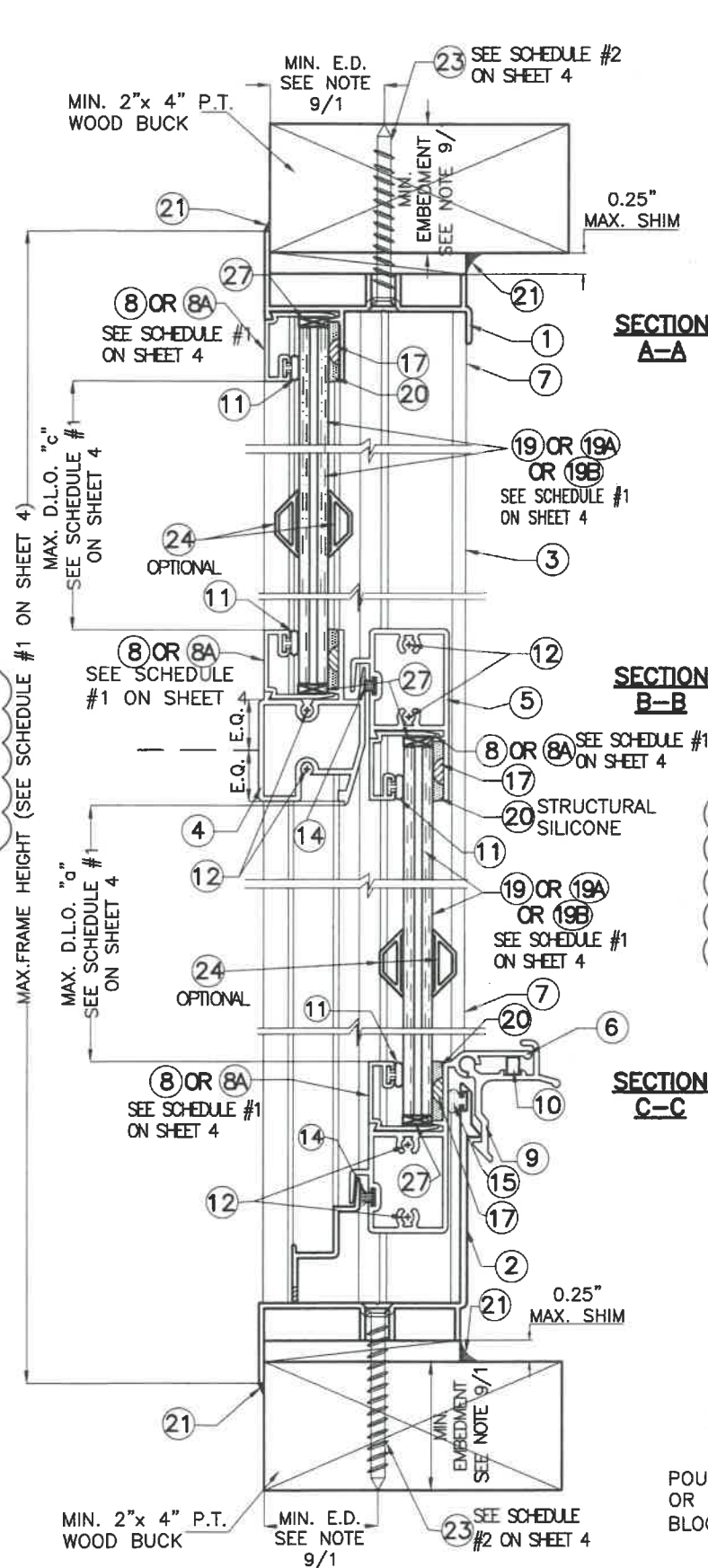
08/03/2020
DATE

20-231
DRAWING No

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2			4		

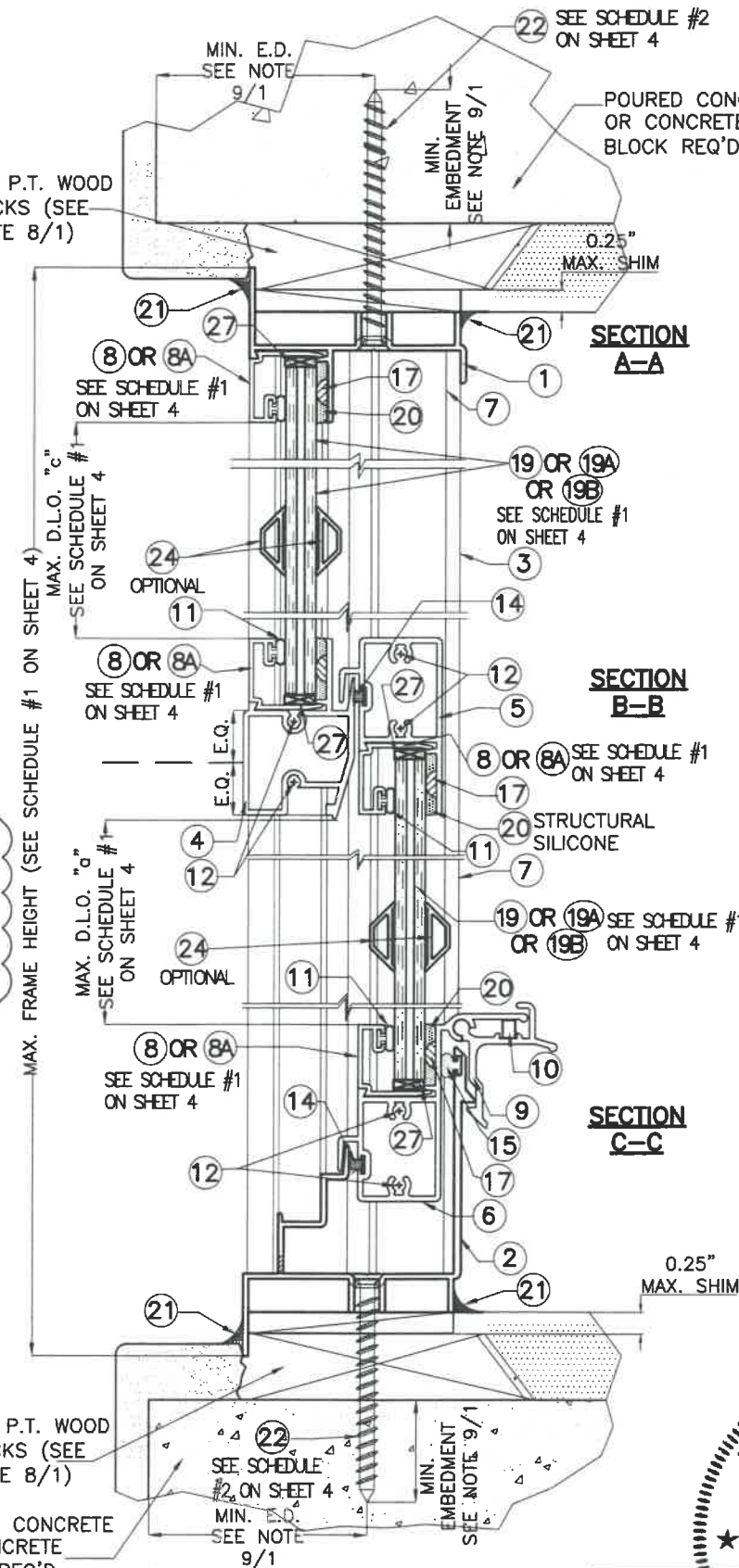
SHEET 4 OF 9

EXTERIOR



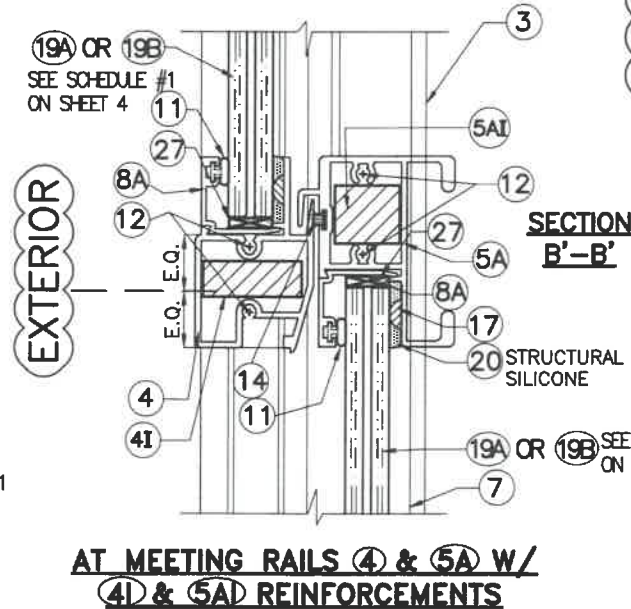
INSTALLATION INTO WOOD
SCALE: 3/4"=1"

EXTERIOR



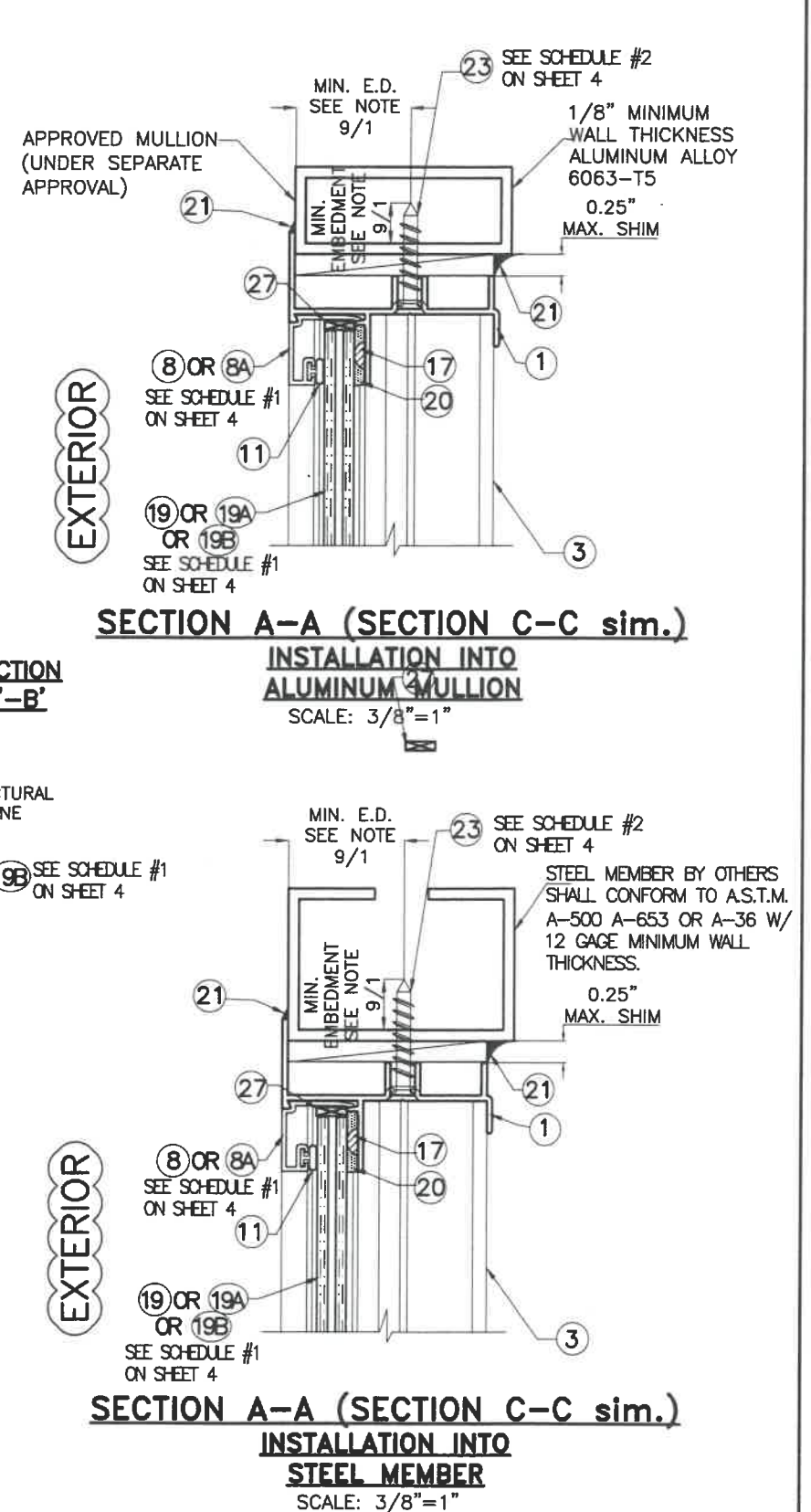
**INSTALLATION INTO
POURED CONCRETE OR
CONCRETE BLOCK**
SCALE: 3/4"=1"

EXTERIOR



EXTERIOR

EXTERIOR



**SECTION A-A (SECTION C-C sim.)
INSTALLATION INTO
STEEL MEMBER**
SCALE: 3/8"=1"

FLORIDA BUILDING CODE (High & Non High Velocity Hurricane Zone)

SERIES 20000 HIGH IMPACT SINGLE HUNG WINDOW
LARGE MISSILE IMPACT RESISTANT

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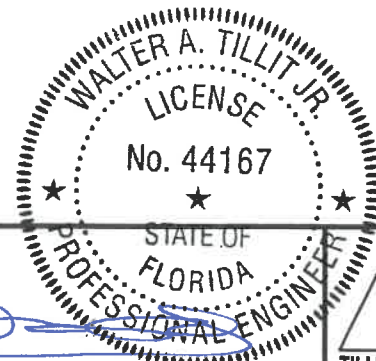
15002 N.W. 107 AVENUE SUITE # 1
HIALEAH GARDENS, FL. 33018
PHONE: (305) 444-1198

08/03/2020
DATE

20-231
DRAWING No

REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 20-006	08/03/20	3		
2			4		

SHEET 5 OF 9



P.E. SEAL/SIGNATURE/DATE

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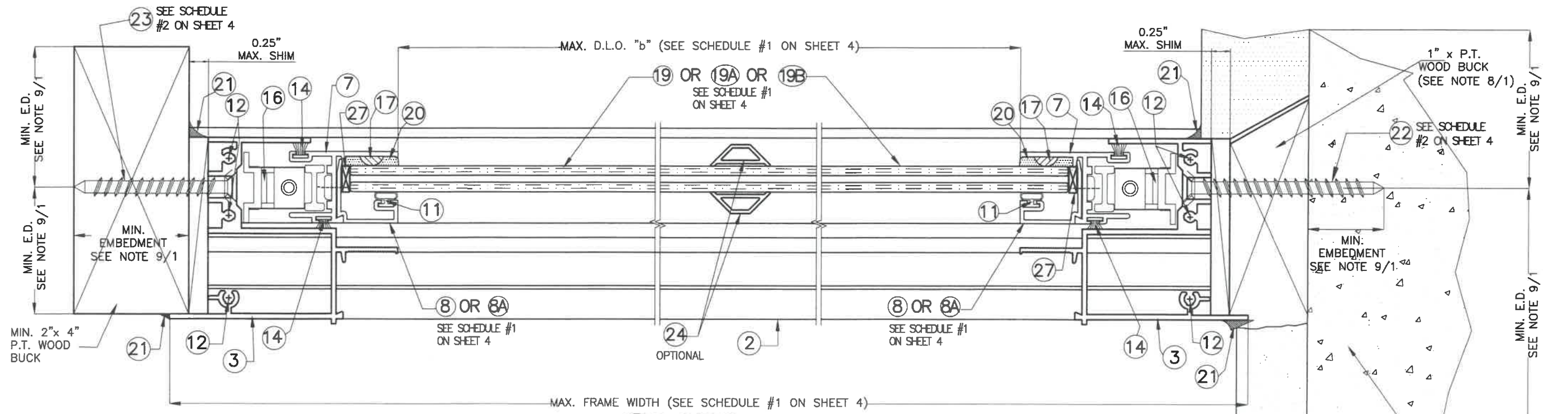
6355 N.W. 36th St., Ste. 305, VIRGINIA GARDENS, FL 33166

Phone: (305)871-1530 Fax: (305)871-1531

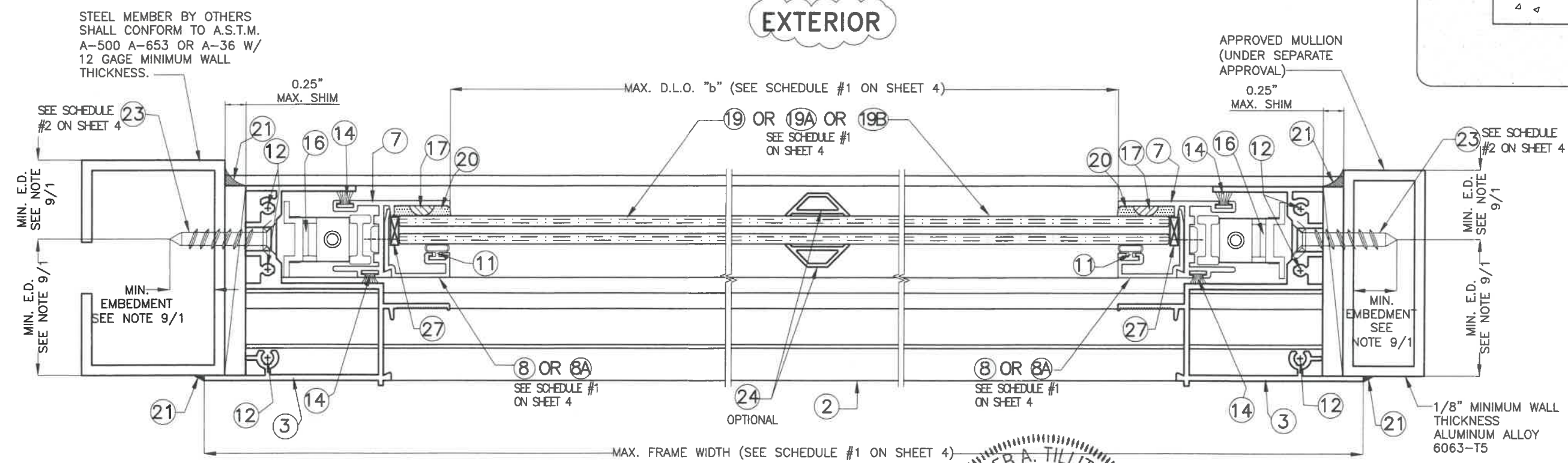
e-mail: tilteco@aol.com

CA-0006719

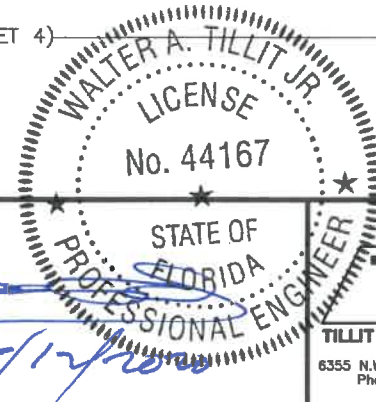
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EXTERIOR



EXTERIOR



P.E. SEAL/SIGNATURE/DATE

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 CA-0006719
 WALTER A. TILLIT Jr., P.E.
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 F.P.

08/03/2020
 DATE

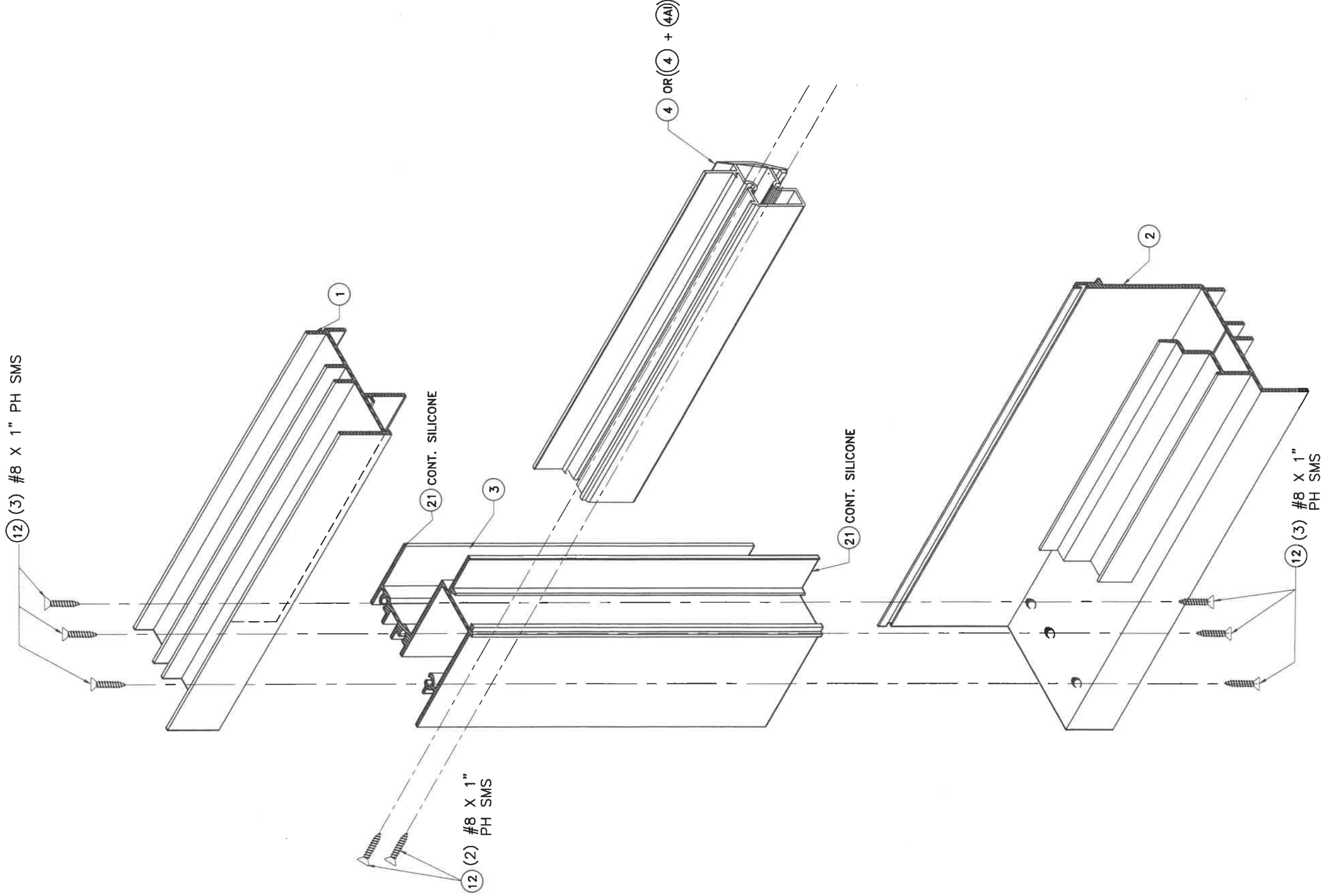
20-231
 DRAWING No

SHEET 7 OF 9

SECTIONS E-E
INSTALLATIONS INTO WOOD, POURED CONCRETE,
CONCRETE BLOCK OR METAL.

SCALE 1/2" = 1"

REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 20-006	08/03/20	3		
2			4		



**CORNER CONNECTION AT
FRAME HEAD AND SILL**

SCALE 1/2" = 1"

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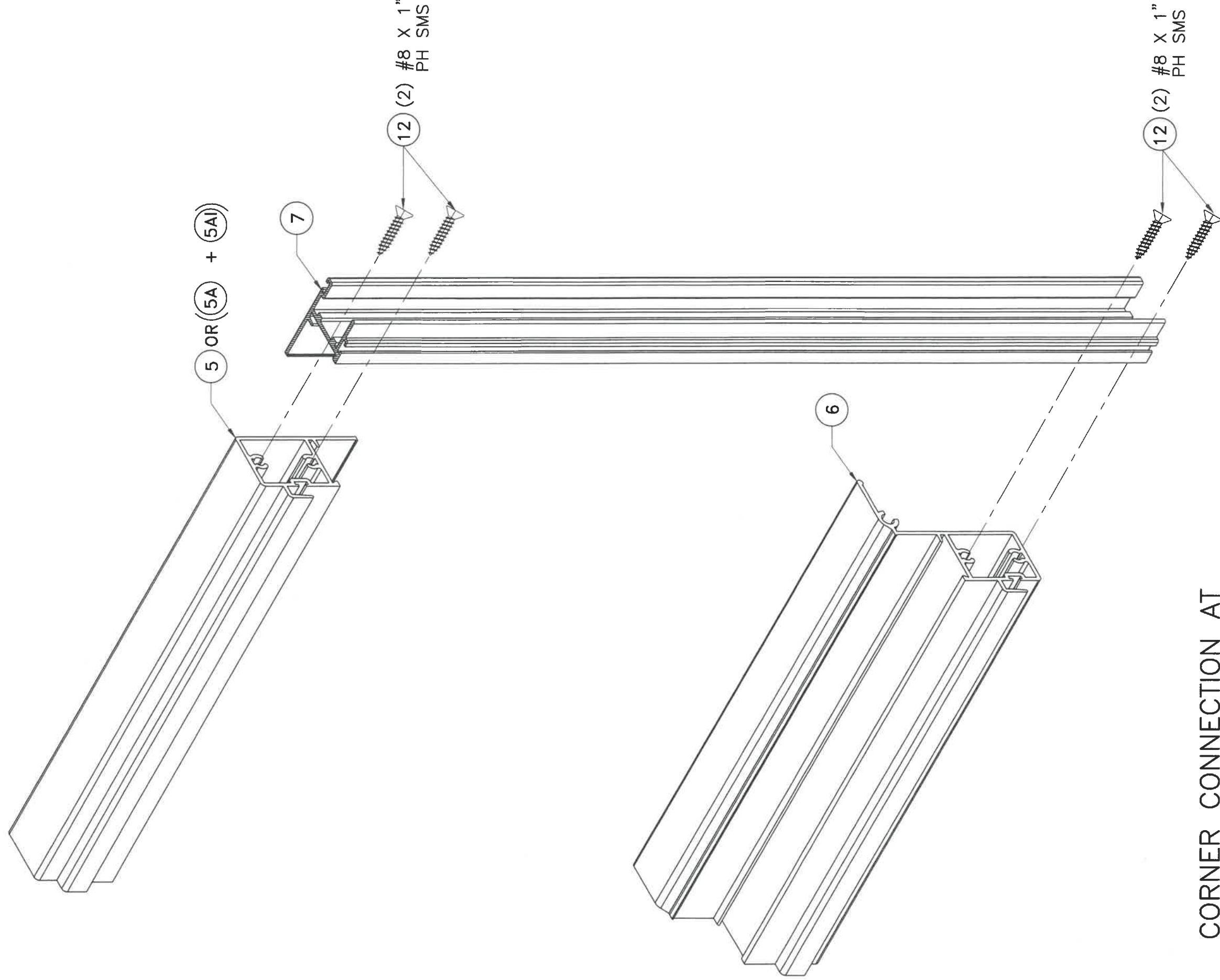
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DRAWN BY:
F.P.

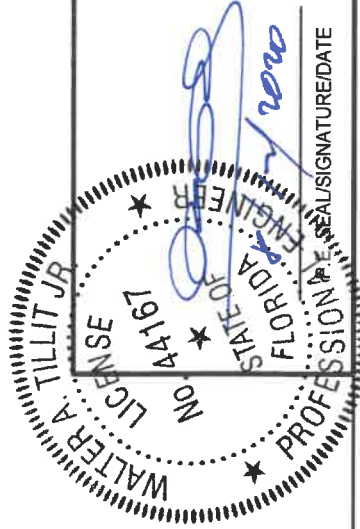
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SHEET 8 OF 9



CORNER CONNECTION AT
BOTTOM VENT
SCALE 3/4" = 1"



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FLORIDA BUILDING CODE (High & Non High Velocity Hurricane Zone)				DRAWN BY: F.P.	
SERIES 20000 HIGH IMPACT SINGLE HUNG WINDOW LARGE MISSILE IMPACT RESISTANT				08/03/2020 DATE	
ALUMINA DISTRIBUTION CENTER 15002 N.W. 107 AVENUE SUITE # 1 HIALEAH GARDENS, FL 33018 PHONE: (305) 444-1198				20-231 DRAWING No	
REV. NO	DESCRIPTION	DATE	REV. No	DESCRIPTION	DATE
1	OLD 20-008	08/03/20	3		
2			4		